

ND Paper Environmental Policy

ND Paper will thrive for the next 100 years by committing to **environmental sustainability** that leaves the planet better than we found it.

To achieve this commitment, we will:

- Meet all applicable legal, regulatory and voluntary requirements and strive to go beyond these requirements to minimize our environmental impact;
- Effectively manage our natural resources by implementing manufacturing efficiencies and energy conservation initiatives, utilizing recycled materials in our processes, employing beneficial reuse and waste reduction practices, and adhering to sustainable forest management principles;
- Involve, train and fully engage our employees to ensure full compliance with requirements and active participation in pollution prevention initiatives;
- Actively evaluate and minimize the environmental risks associated with current operations and assess environmental impacts when considering potential changes to manufacturing processes;
- Communicate in a transparent and open manner with all stakeholders;
- Identify and implement best practices and technological innovations to continually improve processes and management systems in the most efficient manner.